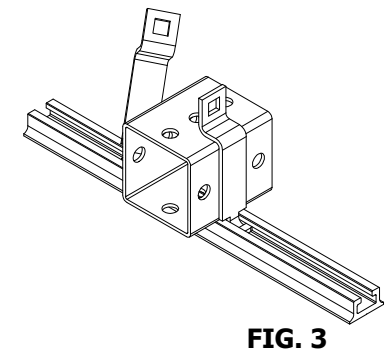
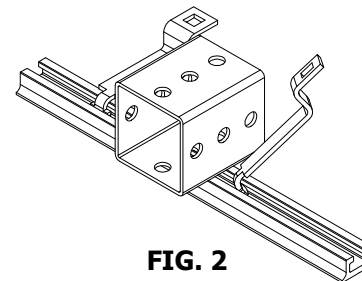
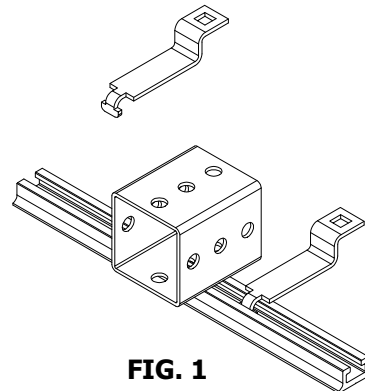


## INSTALLATION PROCEDURE

- STEP 1** DETERMINE THE QUANTITY AND POSITION REQUIRED FOR THE SIGN BRACING EXTRUSIONS.
- NOTE:** Sign area per post to brace junction area must not exceed 10 square ft.
- STEP 2** FASTEN THE FLAT SIGN PANEL TO THE SIGN BRACING USING #10 SELF TAPPING TECH SCREWS CONTAINING A WASHER OR VHB TAPE TO PROTECT THE SIGN SHEETING AS SHOWN IN SIDE VIEW.
- STEP 3** INSTALL THE SIGN BRACE POST CLAMPS AS SHOWN IN FIG. 1. INSERT TAB INTO SIGN BRACE THEN ROTATE SO THE CLAMP AS SHOWN IN FIG. 1 AND FIG. 2. LIFT CLAMP UP TO POSITION AGAINST THE POST AS SHOWN IN FIG. 3. REPEAT FOR SECOND CLAMP ON OTHER SIDE OF POST AS SHOWN IN TOP VIEW.
- STEP 4** INSTALL CARRIAGE BOLT AND FLANGE NUT THEN TIGHTEN UNTIL SNUG.
- STEP 5** REPEAT FOR EACH POSITION WHERE THERE IS A JUNCTION / CROSSING OF THE SIGN POST AND THE SIGN BRACE.



- A ALUMINUM SIGN BRACE
- B SIGN PANEL
- C #10 SELF TAPPING TECH SCREW  
w/NYLON WASHER
- D STAINLESS STEEL POST CLAMP
- E 3/8" STAINLESS CARRIAGE BOLT
- F 3/8" FLANGE NUT
- G SIGN SUPPORT