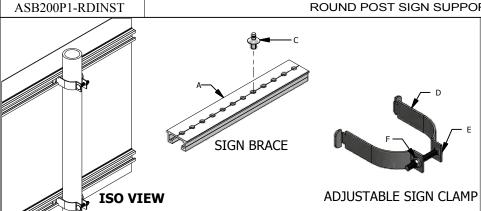
**DRAWING #** 

## ADJUST-A-SIGN USING ASB200P1 INSTALLATIONS

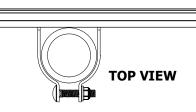
ROUND POST SIGN SUPPORT INSTALLATION INSTRUCTIONS

**DATE:** 

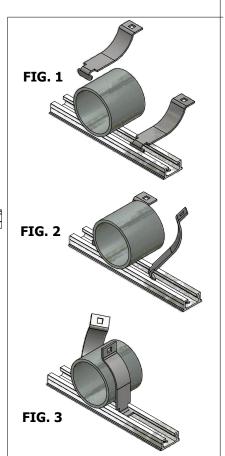
7-13-18



## **SIDE VIEW** 4



- ALUMINUM SIGN BRACE
- SIGN PANEL
- 3/8" ALUMINUM DRIVE RIVET
- STAINLESS STEEL POST CLAMP
- 3/8" STAINLESS CARRIAGE BOLT
- 3/8" FLANGE NUT
- SIGN SUPPORT



## INSTALLATION PROCEDURE

DETERMINE THE QUANTITY AND POSITION REQUIRED STEP 1 FOR THE SIGN BRACING EXTRUSIONS.

> **NOTE:** Sign area per post to brace junction area must not exceed 10 square ft.

FASTEN THE SIGN BRACING (A) TO THE FLAT SIGN STEP 2 PANEL USING 3/8" ALUMINUM RIVETS WITH ATTACHED NYLON WASHER (C) BETWEEN THE HEAD OF THE RIVET AND SIGN SHEETING AS SHOWN IN SIDE VIEW.

STEP 3 INSTALL THE SIGN BRACE POST CLAMPS (D) AS SHOWN IN FIG. 1. INSERT TAB INTO SIGN BRACE (A) THEN ROTATE AS SHOWN IN FIG. 2 SO THE CLAMP IS POSITIONED AGAINST SIGN POST AS SHOWN IN FIG. 3.

STEP 4 INSTALL CARRIAGE BOLT (E) AND FLANGE NUT (F) THEN TIGHTEN UNTIL SNUG.

STEP 5 REPEAT FOR ALL ADDITIONAL CLAMPS - ONE CLAMP SHOULD BE USED FOR EACH BRACE & POST JUNCTION -AS SHOWN IN ISO VIEW.

NOTE: VHB TAPE MAY ALSO BE USED IN PLACE OF ALUMINUM SIGN RIVETS.