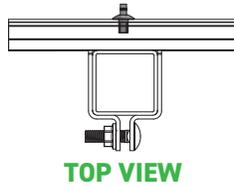
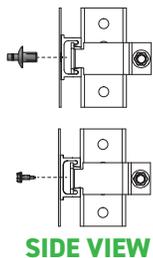


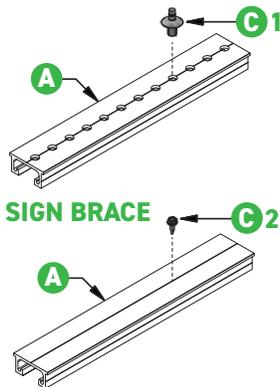
ISO VIEW



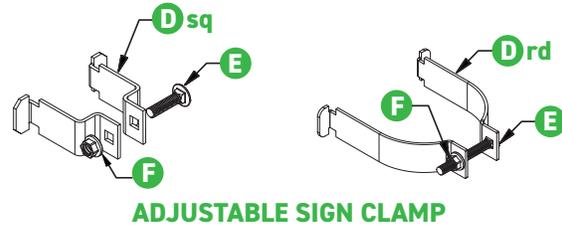
TOP VIEW



SIDE VIEW



SIGN BRACE



ADJUSTABLE SIGN CLAMP

- A** Aluminum sign brace (available perforated or solid)
- B** Sign panel
- C1** 3/8" aluminum drive rivet
- C2** Self-drilling tech screw
- D** Stainless-steel post clamp
- E** 3/8" stainless carriage bolt
- F** 3/8" flange nut
- G** Sign support

## INSTALLATION

Determine the quantity and position required for the sign-bracing extrusions.  
**NOTE: Maximum sign area per post to brace junction area is 10 square feet.**

Fasten the sign bracing **A** to the flat sign panel **B** using 3/8" aluminum rivets (**C1**) with attached nylon washer between the head of the rivet and sign sheeting for ASB200-P1 or using #10 self-drilling tech screws (**C2**) with washer between the head of the rivet and sign sheeting for ASB200, as shown in the side views.

Install the sign brace post clamps **D** as shown in Fig. 1. Insert tab into sign brace **A** then rotate as shown in Fig. 2 so the clamp is positioned against sign post as shown in Fig. 3.

Install carriage bolt **E** and flange nut **F** then tighten until snug.

Repeat for all additional clamps—one clamp set should be used for each brace and post junction—as shown in ISO view.

**NOTE: VHB tape may also be used in place of the self-drilling tech screws.**

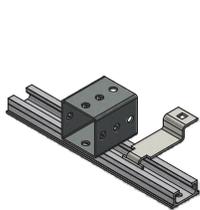


FIG. 1sq



FIG. 1rd

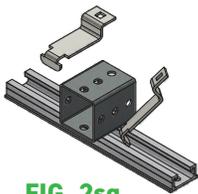


FIG. 2sq

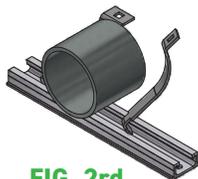


FIG. 2rd

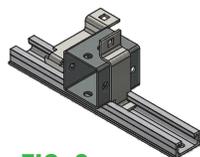


FIG. 3sq

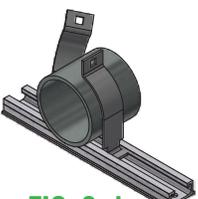
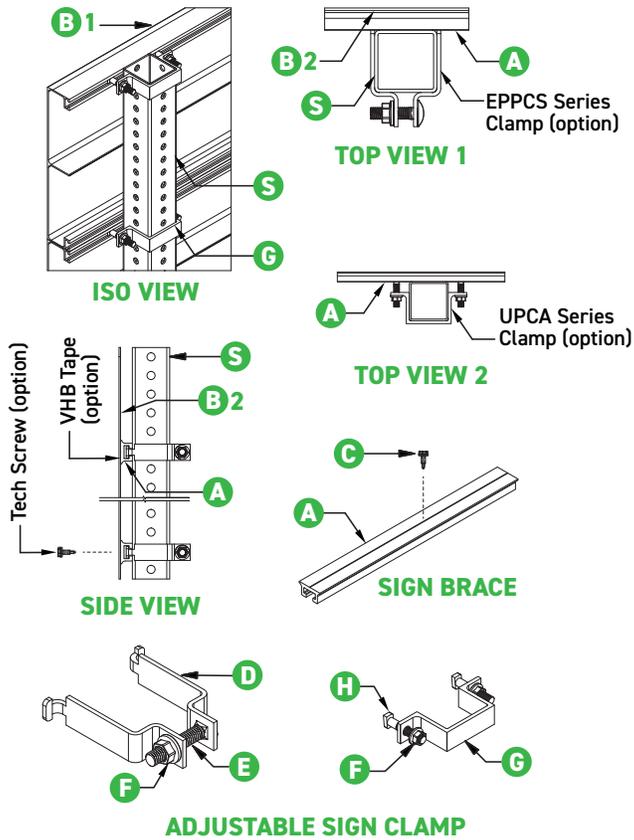


FIG. 3rd

For more information, visit  
[www.x-sqrd.com/products/adjust-a-sign](http://www.x-sqrd.com/products/adjust-a-sign).

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- A** Aluminum sign brace (ASB125)
- B1** Extruded sign panel
- B2** Flat sign panel
- C** Self-drilling tech screw
- D** Stainless-steel post clamp (EPPCS)
- E** 3/8" stainless carriage bolt
- F** 3/8" flange nut
- G** Aluminum sign-post clamp (UPCA)
- H** T-head bolt
- S** Sign support

## INSTALLATION

**NOTE:** Determine the minimum quantity of brackets required based on maximum sign area per post to brace or extruded panel junction area of 10 square feet.

If using ASB125 **A**: Fasten the sign bracing to the flat sign panel using #10 self-tapping tech screws **C** with washer between the head of the rivet and the sign sheeting or using VHB tape, as shown in the side view.

If using EPPCS series stainless-steel clamps **D**: With the sign panel in position against the sign posts, as shown in Fig. 1ss, install the stainless-steel post clamps by inserting their tab into hardware channel (**A** or **B1**), then rotate as shown in Fig. 2ss so the clamp is positioned against the sign post as shown in Fig. 3ss. Install a carriage bolt **E** and flange nut **F** for each bracket set, then tighten until snug.

If using aluminum sign-post clamps **G**: With the sign panel in position against the sign posts as shown in Fig. 1upc, install the T-head bolts **H** into the hardware channel, then install the aluminum sign-post clamp over the sign post, guiding the T-head bolts into the clamps' holes as shown in Fig. 2upc so the clamp is positioned against sign post as shown in Fig. 3upc and secure using flange nut **F** and tighten until snug.

Repeat for all additional clamps. One clamp set should be used for each brace and post junction as shown in ISO view.

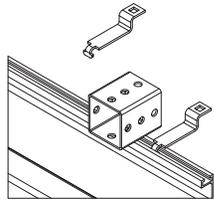


FIG. 1ss



FIG. 1upc

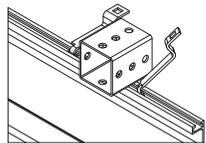


FIG. 2ss

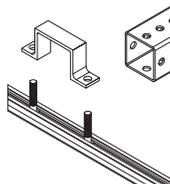


FIG. 2upc

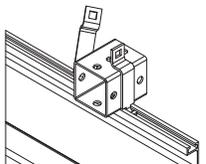


FIG. 3ss

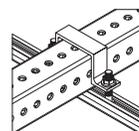


FIG. 3upc

For more information, visit  
[www.x-sqrd.com/products/adjust-a-sign](http://www.x-sqrd.com/products/adjust-a-sign).

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